



# CONTINENTAL

**D**uring his presentation at last spring's Maple Flooring Manufacturers Association conference, Paul Elliott had to backtrack 40 years in order to help his audience — representatives of North American wood athletic flooring manufacturers — understand the context of current standards for such surfaces. "And my history in the sports surface industry goes back only 12 or 13 years," says Elliott, whose skills as a researcher aided in his historical inquiry. (Elliott was formerly a research engineer at athletic flooring manufacturer Robbins Sports Surfaces and is now president of his own sports surface testing and engineering services company, ASET Services Inc.)

The goal of Elliott's seminar — titled "DIN 18032-2 Basics: What Are These Contraptions?" — was to explain the testing methods used for the athletic surface standard developed in 1965 by the Otto Graf Institute (affiliated with Germany's University of Stuttgart). The DIN standards have gradually been accepted internationally as the paragon to which athletic surfaces are compared.

But toward the close of his presentation, Elliott raised a question of particular import to North American sports surfacing manufacturers: Why the reliance on a European standard for products manufactured on this continent?

**F**or nearly two decades, since DIN 18032-2 was imported to North America from Germany, it's been a question often posed rhetorically, as both sports surfacing manufacturers and facility operators are largely satisfied with the status quo. "Part of the reason for the standard's acceptance is that many sports surfaces used in North America were developed in Europe, and had already been tested against the DIN standards," says Robert Johnston, principal of Victoria, B.C.-based CannonJohnston Architecture Inc., the only North American sports architecture firm with membership in the International Association for Sports Surface Science. "Serving almost like an international building code, this standard was embraced by the suppliers and manufacturers of wood ath-

**FOR DECADES,  
INDOOR SPORTS  
SURFACES IN NORTH  
AMERICA HAVE BEEN  
MARKETED AND  
MANUFACTURED TO  
MEET EUROPEAN  
STANDARDS.  
SOON, THAT  
MAY CHANGE.**



# DIVIDE

By Marvin Bynum

letic floors and quickly became the industry-wide benchmark against which all indoor sports floors would be — and still are — judged.”

Another reason why North American manufacturers adopted the DIN standard by the mid-'80s is that some were looking to differentiate their wood floors from synthetic surfaces installed atop concrete surfaces. With the exception of a series of clarifications and one fundamental change in 1978 when a new test was added, the DIN standard hadn't been significantly altered since its inception in the '60s. However, the 1991 edition of the standard clearly defined for the first time separate sets of requirements for three different types of sports surface systems — area-elastic, point-elastic and combination — providing wood flooring manufacturers the differentiation they desired. (Generally speaking, area-elastic systems feature hardwood atop a resilient subfloor, point-elastic systems consist of synthetic material throughout all layers, and combination systems feature elements of both.)

Because the new standard tested six performance categories — force reduction, ball rebound, vertical deflection, surface friction, area indentation and rolling load — and assigned pass or fail marks to each (See “DIN Recommendations,” p. 88), it was considered by most industry experts to be a fairly comprehensive measure of the most desirable qualities of an athletic surface. “Clients were happy with floors that met DIN, so the manufacturers were happy, too,” says Elliott of the prevailing attitude, post-1991.

Then came the formation of the European Union in the late 1990s. In 2001, Germany issued a revision of DIN 18032-2, calling it a “pre-standard” with the hopes that it would eventually be adopted by the newly created Central European Norms committee. However, member nations of the EU could not immediately agree on the new standard (some countries have chosen to continue using the 1991 DIN standard, while others prefer following their own sports surface guidelines), and the stalemate continues to this day.

Meanwhile, on this side of the Atlantic, industry insiders began wondering if it was time for North American standard-setters like ASTM International to develop a comprehensive sports surface guideline exclusive to this continent. “Up until 2001, there wasn't anyone saying, ‘Let's get an ASTM standard,’ ” says Elliott.

It was then that sports surfacing manufacturers began paying greater attention to the findings of testing labs such as Elliott's, which point out several reasons why North America should have a standard of its own.

First, the original intent of DIN 18032-2 was to ensure

that all sports facilities in Germany meet minimum requirements. There, all sports surfaces are tested to see if they meet DIN requirements and, if they do, most floors then go on to be certified by standards officials as having met those guidelines. In North America, floor suitability testing is voluntary and field test certification is rare.

Second, according to the DIN standard, a rolling load of

approximately 330 pounds applied to a playing surface is considered acceptable. But while such a load may be above and beyond the norms in Germany or Europe, North American floors are often required to support much heavier loads (think portable backstops and bleacher systems consisting of 10 rows or more).

Further, consider the fact that the make-up of a floor's top

layer ultimately determines that surface's friction — one of DIN's six performance factors. In Europe, wood playing surfaces are commonly covered with oil-based urethane finishes. But in the United States, stricter environmental regulations are increasingly mandating the use of water-based finishes on wood athletic floors.

Finally, there is no statistical evidence to show that a floor designed to meet DIN recommendations is any safer than one that doesn't meet the European standard. “As to the DIN cutoffs for force reduction, area indentation and so on, those seem to be arbitrary numbers. I haven't seen any literature to prove otherwise,” says Elliott. “To my knowledge, there isn't a study or article that says, ‘This surface, if tested in X, Y and Z, is safer than this surface.’ If you get injured in a game, you can't definitively say, ‘I got injured because this floor didn't meet DIN standards.’ I don't want to say that DIN isn't about safety — it is. I just don't think the scientific evidence is out there. I can't tell a client a floor that meets *this* part of DIN is safer than a floor that meets *that* part of DIN.”

**B**ut if the DIN standard doesn't clearly define a sports surface's safety levels, what purpose does it serve?

Some say the standard is simply a marketing tool, created by European engineers but eventually adopted by North American sports surface manufacturers to move product. Such is the argument of Benno Nigg, a kinesiology professor and director of the Human Performance Laboratory at the University of Calgary. “Sports surface companies' major concern is marketing, not research and development,” he charges, adding that the standards-making process “gives companies a level playing field, so that they're all able to sell. But it does not necessarily help develop a better product.”

(CONTINUED ON PAGE 90)

**“THE DIN STANDARD WAS EMBRACED BY MANUFACTURERS OF WOOD ATHLETIC FLOORS AND QUICKLY BECAME THE INDUSTRY-WIDE BENCHMARK AGAINST WHICH ALL INDOOR SPORTS FLOORS WOULD BE — AND STILL ARE — JUDGED.”**

# DIN RECOMMENDATIONS

The initial objective of Germany's DIN 18032-2 standard was to develop test methods and standards that would apply to sports surfaces in government-funded projects. Engineers tested six performance characteristics using the "Artificial Athlete Berlin" apparatus, which simulated the response of a typical participant's interaction with three different types of sports flooring systems: area-elastic (wood), point-elastic (synthetic) and combination.

The first test, force reduction, compares the amount of energy absorbed by a floor to how much energy is returned to the athlete. The ball rebound test measures the same characteristics of a bouncing ball.

Both the vertical deflection and area indentation tests are used to gauge a floor's deformation control, or its ability to perform efficiently when athletes are in close proxim-

ity to each other. Vertical deflection measures vertical displacement of the flooring surface during impact. Whereas an average-size person jumping on a concrete floor would create zero vertical deflection, that same person jumping on a trampoline might create a vertical deflection of several inches.

The rolling load test assesses a floor's ability to handle heavy loads, such as bleacher systems, portable audio systems, scorer's tables and backstops. The slip resistance characteristic measures a surface's coefficient of friction, or its ability to control the sliding of athletes. Obviously, while a floor featuring a low coefficient of friction will be too slick and potentially create a safety hazard, floors with too much traction can add unnecessary strain to athletes' joints and increase the incidence of back, hip, knee and ankle injuries.

## DIN 18032-2 (1991) REQUIREMENTS

	Area-Elastic	Point-Elastic	Combination
<b>Force Reduction</b> (min.)	53%	51%	58%
<b>Ball Rebound</b> (min.)	90%	90%	90%
<b>Vertical Deflection</b>	Minimum 2.3 mm	Minimum 3.0 mm	3.0-5.0 mm
<b>Area Indentation</b> (max.)	15%	—	5%
<i>Direction I</i>	No limit	No limit	No limit
<i>Direction II</i>	No limit	No limit	No limit
<b>Rolling Load</b>	1,500 N	1,000 N	1,500 N
<b>Slip Resistance</b>	0.5-0.7 mm	0.5-0.7 mm	0.5-0.7 mm

(N = 1 Newton, or the amount of force that causes an object with a mass of 1 kg to accelerate at 1 m/s.)

The most significant difference between the 1991 DIN standard and the pre-standard that followed 10 years later is the addition of a fourth surface classification: the mixed system, which is roughly defined as a floor that features an area indentation measurement greater than zero but less than 15 percent.

Also different is the addition of two test points in the area indentation measurement and the increased scrutiny given to each evaluation point for all performance characteristics. Say, for example, a floor's force reduction characteristics are tested using the 1991 standard. The four

test points yield the following results: 50%, 52%, 55% and 60%. Since the average value is 54%, one percentage point higher than the minimum, the floor would pass this portion of the DIN requirement.

Yet that same floor, if tested according to the 2001 standard, would not pass the force reduction test, as each test point is now required to have a minimum force reduction value of 53%. The second evaluation point (52%) would have earned this particular sports surface a failing grade.

— M.B.

## DIFFERENCES BETWEEN DIN 18032-2 STANDARD (1991) AND 18032-2 PRE-STANDARD (2001), AREA-ELASTIC FLOORS

Criteria	DIN 18032-2 Standard (1991)	DIN 18032-2 Pre-Standard (2001)
<b>Vertical Deflection</b>		
<i>Average (Each Point)</i>	No limit	Minimum 2.3 mm
<b>Area Indentation</b>		
<i>Average (Each Point)</i>	No limit	Maximum 15%
<i>Direction I</i>	No limit	Maximum of 20%
<i>Direction II</i>	No limit	Maximum of 20%
<i>Direction III</i>	Not measured	Maximum of 20%
<i>Direction IV</i>	Not measured	Maximum of 20%
<b>Force Reduction</b>		
<i>Average (Each Point)</i>	No limit	Minimum 53%
<b>Ball Rebound</b>		
<i>Average (Each Point)</i>	No limit	Minimum 90%
<b>Slip Resistance</b>	0.5-0.7 mm	0.4-0.6 mm

Source: JSET Services, Inc.

(CONTINUED FROM PAGE 86)

“As with any standard or code, the DIN standard for indoor sports surfaces has become the target standard of design,” adds Johnston. “This fact generally limits product development, a circumstance not restricted to the sports surfacing industry, but also true in any industry that is legislated by building codes.”

Neither circumstance is necessarily a bad thing for facility operators or architects, according to Elliott. “There’s a plus to the DIN numbers. Say you went to Tom Jones High School, and its gym floor was okay but it didn’t meet DIN standards. Then you went down the road to Jerry Jones High School, which had a softer floor that met DIN standards,” he says. “Theoretically, as a facility operator you can say to the architect, ‘Here’s what the floor we liked felt like. We want a floor with these properties.’ If you get a

floor with similar properties, it should have a similar comfort level. DIN simplifies the selection process.”

One area, in particular, in which floor specifiers look to the DIN standard to predict user comfort is force reduction — or as it’s more commonly known, shock absorption. Presumably, a sports floor with a force reduction value of 60 percent absorbs 60 percent of the impact force and returns 40 percent to the athlete. A floor’s ideal force reduction value will vary, depending on the sport. For example, basketball players — whose most common movements include running, jumping and sidestepping — might prefer a floor featuring a force reduction value close to or just below DIN’s recommendation of 53 percent. The preferred floor of volleyball players, meanwhile, might have a bit more give (a force reduction value of, say, 60 to 70 percent), providing ideal conditions for

## PICKING UP THE PACE

The first few years of the 21st century have been productive for the sports surface standards community. Since 2001, ASTM International’s Committee F08 on Sports Equipment and Facilities has churned out three new sports surface standards, a dizzying pace for a group that formerly was accustomed to spending anywhere from three to five years drafting and debating the merits of each proposed standard before approving it.

First, there was F2117-01 Standard Test Method for Vertical Rebound Characteristics of Sports Surface/Ball Systems; Acoustical Measurement, the first ASTM testing method designed specifically for indoor athletic floors.

Then, last fall, ASTM introduced to the industry a significant revision of the existing standard for playground surfaces: F1292-04 Specification for Impact Attenuation of Surfacing Materials Within the Use Zone of Playground Equipment. “The specifications for electronic equipment used in the test have been radically overhauled to improve reproducibility,” says Martyn Shorten, who led the F1292-04 task group and also serves as chair of the F08 committee. “Under the old standard, there was always the chance that somebody could come along and say, ‘I tested your surface and it didn’t pass,’ because the margins were so wide. We’ve tightened those up considerably, from plus or minus 15 or 20 percent, down to 5 percent. That’s significant, not only from a mathematical perspective, but now facility operators, purchasers and installers can have greater confidence in the test results they get.”

Finally, in May, the F08 committee approved F2270-04 Guide for Construction and Maintenance of Warning Track Areas on Sports Fields, representing the committee’s attempt to reduce the incidence of baseball/softball player injury and its first foray into this aspect of sports fields. “It gets down to reinforcing the purpose of a warning track,” says Michael Depew, a sports turf agronomist based in Tekonsha, Mich., who chairs the Sports Turf Managers Association’s technical standards committee and serves on the ASTM Subcommittee F08.64 on Natural Playing Surfaces. “When a player is approaching the wall, he or she is likely running backwards with his or her eye focused on the ball, and is probably not able to sense the approaching wall. So that he or she can sense the



wall, you need to create a change in surface texture from the turf to the skinned track. But you also don’t want to create a hazard so that people trip on the lip, or lose their footing moving from one surface to the other.”

(That said, the F2270-04 standard recommends that natural turf be used to create warning tracks around skinned softball diamonds. According to Depew, ASTM’s new warning track standard does not have applicability to synthetic turf fields.)

Because the F08 committee realized that not all facilities have groundskeepers on staff to maintain their sports fields, the new warning track standard was written in such a way that it is accessible to school administrators and youth sports coaches, as well as professional turf managers. “There are a lot of fields without tracks. Most Little League fields don’t have tracks,” says Depew. “We want to establish a standard so that warning tracks become a standard thing, even though they’re not necessarily required.”

While ASTM’s recent standardization efforts are sure to benefit the sports surface industry at large, an organization created specifically to address the

needs of the synthetic turf industry is doing its part to provide guidance for individuals of that market segment. In May, the Synthetic Turf Council, a Dalton, Ga.-based advisory body made up of representatives of synthetic turf manufacturers and suppliers, landscape architects, engineers, builders, installation contractors and testing laboratories, released its first standards since forming in 2001: *Suggested Guidelines for the Essential Elements of Synthetic Turf Systems*. According to a news release from the council, the guidebook is intended to serve as a tool to assist “all parties involved with using, selecting, specifying and providing synthetic turf systems” and “is a neutral, unbiased and nonproprietary guide to warranties, manufacturing tolerances, realistic expectations, testing protocols, quality control measures and ... components.”

“The adoption of the *Suggested Guidelines* and the use of its contents is voluntary,” says Dave Anderson, one of the document drafters and a member of the STC Board of Directors. “But we are confident that these guidelines will provide the user of synthetic turf systems confidence in knowing what to look for and what to expect.”

— M.B.

Warning track photo courtesy of Jason Caldwell/Inside the Auburn Tigers Magazine and AllTigers.com

jumping, diving and sliding. (Dancers and gymnasts would likely prefer floors with even more spring.)

Because volleyball and basketball players typically share gymnasium space with each other and a host of other sports and recreation participants, installing a sports surface that offers a happy medium is generally considered the best practice. "Some people are probably going to think the floor's a little dead," says Elliott. "Others would probably like it to be a little softer."

Despite the difference in opinions, undoubtedly the goal of all athletes is to avoid injury. After all, maximum user comfort generally equates to minimum user injury, and joint stress is one of the leading causes of injury among basketball and volleyball players.

Nigg's Human Performance Laboratory has spent more than 20 years addressing this issue, although biomechanics researchers at the University of Calgary do so without relying on the DIN standard as a benchmark. "We work closely with companies to develop a product that is functional," says Nigg, whose lab has also been involved in the development of biomechanically correct athletic shoes manufactured by adidas. "It might not meet DIN norms, but it is functionally better."

Given his biomechanics expertise, the expectation is that Nigg's sports surface research focuses on the user's joints and not any other parts of the body. But in Nigg's opinion, it doesn't make sense for anyone to study the harmful effects of head-on-wood impacts, for example, because "head injuries are so infrequent on these types of surfaces."

Elliott has seen the numbers that prove as much. "We looked at 10 years of statistics from the NCAA for basketball and volleyball," says Elliott, who also serves on the ASTM Subcommittee F08.52 on Miscellaneous Playing Surfaces, an offshoot of the larger Committee F08 on Sports Equipment and Facilities. "There were some concussions, but no fatalities. We're a safety organization, and if there were enough serious head injuries, we would have used the F355 test for wood floors."

As far back as the 1980s, there has been talk of applying to indoor sports surfaces the ASTM F355 impact test, which uses a steel missile to test the G-max value of a surface and has already been used for playgrounds and sports turf fields (see "Shock Value," Sept. 2002, p. 54). However, North American wood floor manufacturers decided against adopting the test after realizing it would be impossible to regularly administer in facilities without damaging wood athletic floors.

"The difficulty in setting standards for basketball floors or multiuse floors is that most of these floors aren't shock-

attenuating surfaces," says Martyn Shorten, chairman of the F08 committee and managing principal of BioMechanica LLC, a Portland, Ore.-based sports surface research and engineering firm.

Despite those challenges, it now appears that the ASTM standard setters are poised to tackle the issue. In 2001, the

F08 committee approved the F2117-01 Standard Test Method for Vertical Rebound Characteristics of Sports Surface/Ball Systems; Acoustical Measurement, which assigns a quantitative measurement to the vertical rebound produced during impacts between athletic balls and athletic surfaces.

"The ball rebound test gives us

some good numbers," says Elliott, who chaired the task force charged with developing the standard. "It does a pretty good job of preventing dead floors."

ASTM's next endeavor is to develop a testing method for force reduction on sports surfaces. A drafting session for the new standard was scheduled for the F08 Technical Committee's spring meeting, held in mid-May. According to Shorten, there's a possibility the new force reduction testing method will be designed to apply to both indoor and outdoor sports surfaces, including tennis courts and running tracks.

The response from the sports surface industry? "Arguably, it is long past the time when the DIN standard should be superseded by a new standard that reflects current design and usage demands," says Johnston.

**W**hether the future holds further and more wide-reaching North American standards development is anybody's guess, including Elliott's. "What's next with all of these standards? Do we want to go with one for rolling load or area indentation? I don't know," he says, adding that the speed at which ASTM develops new sports surface standards ultimately depends on the market's demands. "If someone came to us with an urgent need and said, 'I'm running through floors left and right,' we could probably get something out within two years. If the standards are worth developing, on the other end there has to be people using them, otherwise the folks at ASTM are just spinning their wheels."

Yet should new North American sports surface standards appear by 2006 — or perhaps sooner — it may take manufacturers longer than that to adjust. "It'll probably be two or three years before all of the mills, or a significant portion of them, are ready to change their marketing strategies. I hope I'm wrong on that," says Elliott of the assumed shift from adherence to DIN guidelines to those written by ASTM. "It's kind of like sending someone to see if the water's hot or cold — nobody likes to dive in headfirst." ■

**"ARGUABLY, IT IS LONG PAST THE TIME WHEN THE DIN STANDARD SHOULD BE SUPERCEDED BY A NEW STANDARD THAT REFLECTS CURRENT DESIGN AND USAGE DEMANDS."**